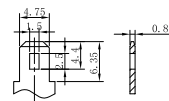
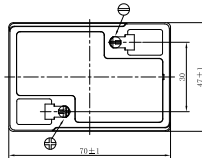
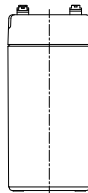
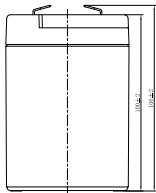


Specification

Cells Per Unit	3
Voltage Per Unit	6
Capacity	4.5Ah@20hr-rate to 1.75V per cell @25°C
Weight	Approx. 0.72 Kg (Tolerance ±3.0%)
Internal Resistance	Approx. 22 mΩ
Terminal	T1
Max. Discharge Current	75A (5 sec)
Design Life	5 years (floating charge)
Max. Charging Current	1.35 A
Reference Capacity	C3 3.39AH
	C5 3.83AH
	C10 4.19AH
	C20 4.50AH
Float Charging Voltage	6.75 V~6.90V @ 25 °C Temperature Compensation: -3mV/°C/Cell
Cycle Use Voltage	7.20 V~7.50 V @ 25°C Temperature Compensation: -5mV/°C/Cell
Operating Temperature Range	Discharge: -15°C~50°C
	Charge: -20°C~40°C
	Storage: -15°C~40°C
Normal Operating Temperature Range	25°C ±5°C
Self Discharge	AMP-Tech Plus (VRLA) batteries can be stored for up to 6 months at 25°C then recharging is recommended. Monthly self-discharge ratio is less than 3% at 25°C. Please charged batteries before using.
Container Material	A.B.S. UL94-HB, UL94-V0 Optional.



Dimensions



T1 Terminal

Length	70±2mm (2.76 inches)
Width	47±2mm (1.85 inches)
Height	100±2mm (3.94 inches)
Total Height	106±2mm (4.17 inches)
Terminal	Value
M5	6~7 N*m
M6	8~10 N*m
M8	10~12 N*m

Unit: mm

Constant Current Discharge Characteristics : A(25°C)

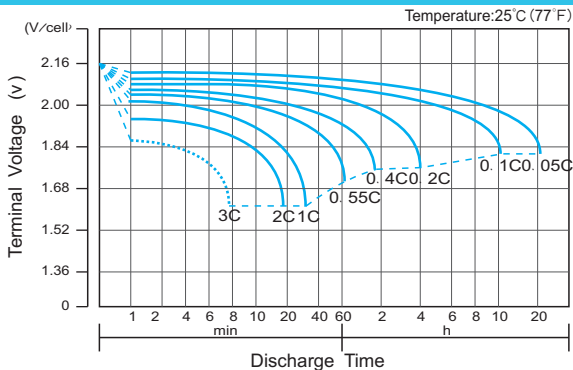
F.V/Time	5MIN	10MIN	15MIN	20MIN	30MIN	45MIN	1HR	1.5HR	2HR	3HR	4HR	5HR	6HR	8HR	10HR	20HR
1.85V/cell	11.3	8.26	6.55	5.35	4.07	2.99	2.44	1.84	1.53	1.09	0.876	0.744	0.637	0.500	0.409	0.220
1.80V/cell	12.2	8.64	6.81	5.51	4.17	3.04	2.48	1.87	1.56	1.11	0.888	0.755	0.645	0.507	0.413	0.222
1.75V/cell	13.1	9.10	7.06	5.68	4.27	3.11	2.53	1.90	1.58	1.13	0.900	0.765	0.653	0.513	0.419	0.225
1.70V/cell	14.1	9.50	7.31	5.84	4.37	3.16	2.57	1.94	1.61	1.14	0.910	0.775	0.662	0.519	0.424	0.227
1.67V/cell	14.8	9.80	7.46	5.95	4.43	3.20	2.60	1.95	1.62	1.15	0.920	0.780	0.667	0.523	0.427	0.229
1.60V/cell	16.0	10.4	7.80	6.17	4.56	3.29	2.66	2.00	1.66	1.17	0.940	0.795	0.679	0.532	0.433	0.231

Constant Power Discharge Characteristics : WPC(25°C)

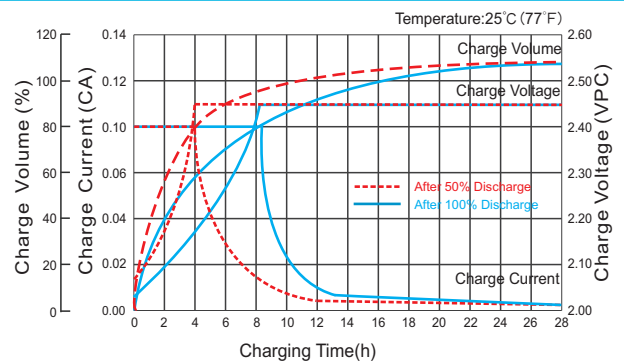
F.V/Time	5MIN	10MIN	15MIN	20MIN	30MIN	45MIN	1HR	1.5HR	2HR	3HR	4HR	5HR	6HR	8HR	10HR	20HR
1.85V/cell	21.3	15.8	12.6	10.3	7.86	5.79	4.74	3.59	3.01	2.15	1.73	1.47	1.26	0.990	0.812	0.489
1.80V/cell	23.0	16.5	13.1	10.5	8.02	5.89	4.82	3.65	3.04	2.18	1.75	1.49	1.28	1.01	0.821	0.494
1.75V/cell	24.7	17.2	13.4	10.8	8.18	5.98	4.89	3.69	3.09	2.21	1.76	1.50	1.29	1.02	0.831	0.499
1.70V/cell	26.4	17.9	13.9	11.1	8.33	6.07	4.96	3.74	3.12	2.23	1.79	1.52	1.31	1.03	0.840	0.504
1.67V/cell	27.4	18.4	14.0	11.3	8.46	6.13	5.00	3.77	3.15	2.25	1.80	1.53	1.31	1.04	0.845	0.507
1.60V/cell	29.5	19.3	14.6	11.6	8.64	6.26	5.09	3.83	3.20	2.29	1.83	1.56	1.33	1.05	0.858	0.515

(Note) The above characteristics data are average values obtained within three charge/discharge cycle not the minimum values.
The battery must be fully charged before the capacity test. The C₂₀ should reach 95% after the first cycle and 100% after the third cycle.

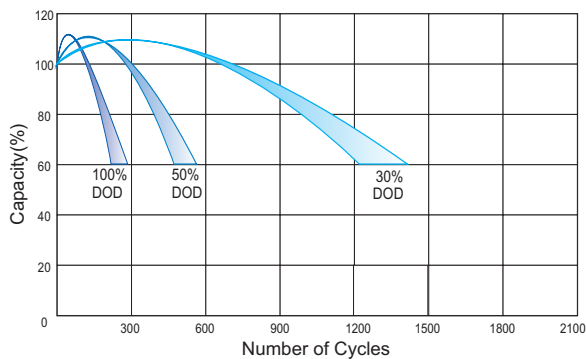
Discharge Characteristics Curve



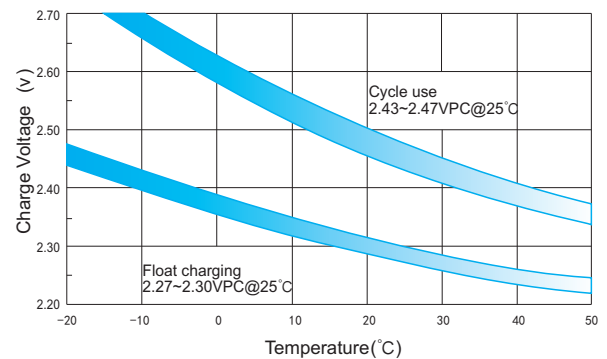
Charge Characteristic Curve for Cycle Use(IU)



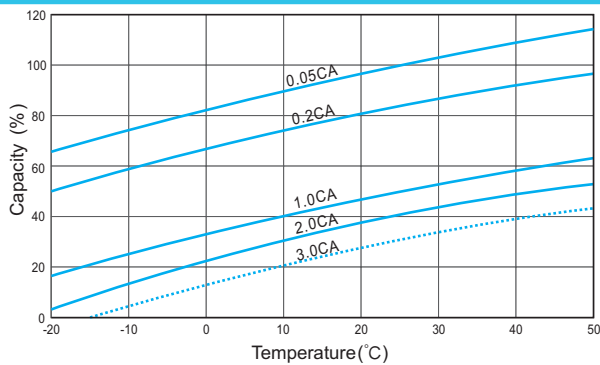
Cycle Life in Relation to Depth of Discharge



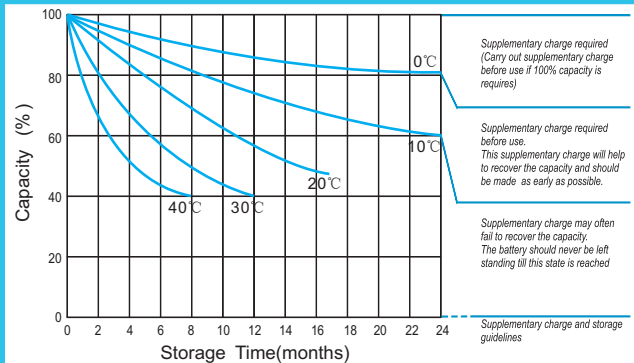
Relationship Between Charging Voltage and Temperature



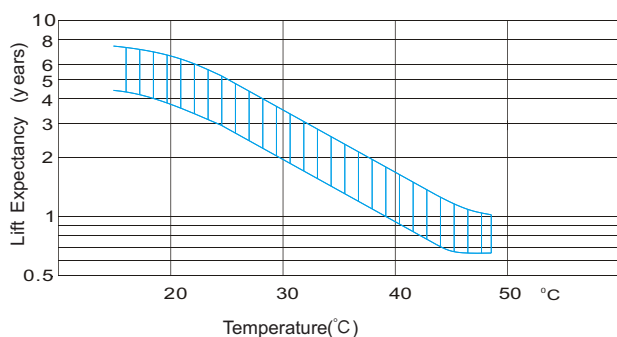
Temperature Effects on Capacity



Storage Characteristics



Effect of Temperature on Long Term Life



Relationship of OCV And State of Charge(20°C)

